

APPROVED PROCESSING SUPPLIERS LIST

INTRODUCTION

This document lists those facilities performing special processes, which have been determined by Whittaker Controls to have technical capabilities and quality controls adequate to ensure compliance with the process specifications listed. The use of the processing sources listed herein, with noted limits, is mandatory on all work performed for Whittaker Controls.

Whittaker Controls processing approval is not to be construed as a blanket approval of the supplier's quality. The use of approved processing sources listed herein in no way relieves the original parts manufacturer of his prime responsibility to provide a product fully meeting the purchase order requirements

This approved processing source listing represents current approval status and is supported by the established supplier selection and approval processes. This listing will be revised as required and updates are posted on the Whittaker Controls Website.

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PROCESSING SUPPLIER SELECTION

When special processes are required by contract and engineering specifications, it shall be the Seller's responsibility to ensure that only approved processing suppliers perform those Special Processes.

To better manage its supplier base and to comply with the prime contractors' requirements, Whittaker Controls now accepts the National Aerospace and Defense Contractor Accreditation Program (NADCAP) approval for all special processes listed in suppliers' certification. Whittaker Controls will accept product and services provided by Special Processing Suppliers that are not listed herein, but are certified by NADCAP at the time of performing those services or processing Whittaker's hardware.

In case that prime contractor restricts the use of approved processors, Whittaker purchase order will state these restrictions and/or prime contractor name. Where prime contractor specifications are referenced, Whittaker's suppliers must use the processor approved by this prime contractor (i.e. if BAC5514 is required, use processors approved by Boeing Company).

List of available information resources concerning processors approved by prime contractors is provided in the table below. For clarification or questions regarding processing requirements, please contact you Whittaker Controls buyer.

PRIME CONTRACTOR	SUPPLIER'S RESPONSIBILITY
Boeing	Verify whether processor is listed in current version of D1-4426 http://WWW.BOEING.com/companyoffices/doingbiz/d14426/GetAllProcessors.html
General Electric	Verify whether processing supplier is listed in the current version of GE Suppliers Yellow Pages
Northrop	Verify whether processing supplier is approved by Northrop-Grumman https://oasis.northgrum.com/contract/contract.htm or https://oasis.northgrum.com/
Rolls-Royce	Verify whether processing supplier is approved by Rolls-Royce http://www.suppliermanager-online.com/
Lockheed Fort Worth Company	Verify whether processing supplier is approved by Lockheed-Martin Corp. http://www.lmaeronautics.com/material-management

Processors approved by National Aerospace and Defense Contractor Accreditations Program (NADCAP) can be found by accessing web site <http://www.pri/sae.org> or contacting your Whittaker buyer.

Approved Processors List.
Full supplier addresses and corresponding processing capabilities. Section 1

A L Johnson Div HEAT PROCESSING FOUNDRY GENERAL PROCESSING SUPPLIER	4671 Calle Carga, Camarillo	CA	96012	(805) 389-4631	
Ace Granite CALIBRATION FACILITY ANSI/NCSL Z540-1	3738 San Fernando Rd.	Glendale	CA	91209	(818-242-5411)
Astro Pak SURFACE TREATMENT PROCESS	12201 Pangborn Ave	Downey	CA	90241	(562) 803-3400
Calidad FOUNDRY	1730 Balboa	Ontario	CA	91761	(909) 947-3937
Crest Coatings DRY FILM LUBE, COATING, PAINTING (TOP COAT AND PRIMERS) GENERAL PROCESSING SUPPLIER	1361 South Allec St	Anaheim	Ca	92805	(714) 635-7090
Dameron Alloy Foundries FOUNDRY	927 So Sante Fe Ave	Compton	CA	90224	(800) 421-1985
Dowell Aluminum Foundry FOUNDRY	11342 Hartland St.	N Hollywood	CA	91606	(818) 766-8159
Electromatic CHEMICAL PROCESSING	7351 Radford Ave.	N. Hollywood	CA	91605	(562) 623-9993

Flyte-Weld, Inc. JOINING, VENDOR APPROVAL CONFIRMATION (WELDING)	6833 Tujunga Ave.	N. Hollywood	CA	91605	(818) 769-6629
Graphic Finishes DRY FILM LUBE, COATING, PAINTING (TOP COAT AND PRIMERS)	11069 Penrose St.	Sun Valley	CA	91352	(818) 768-5013
Griswold Castings/CLA-VAL FOUNDRY	1731 Placentia Ave	Costa Mesa	CA	92627	(949) 722-4800
Imtech of CA QUALITY SYSTEM MIL-I-45208	8424 Secura Way	Santa Fe Springs	CA	90670	(562) 945-8943
Performance Aluminum Products FOUNDRY	520 South Palmetto Avenue	Ontario	CA	91762	(909) 391-4131

Processing Specifications Approvals**Historic approvals to processes and specifications.** **Section 2****CALIBRATION****Calibration Survey**

Ace Granite	Glendale	CA
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CASTING**Casting Survey**

Performance Aluminum Products	Ontario	CA
Calidad	Ontario	CA
Dowell Aluminum Foundry	N Hollywood	CA
Griswold Castings/CLA-VAL	Costa Mesa	CA
Dameron Alloy Foundries	Compton	CA
A L Johnson Div	Camarillo	CA

CHEMICAL PROCESSING**PASSIVATION****AMS QQ-P-35(QQ-P-35, MIL-STD-171, ASTM & MIL-S-5002**

Electromatic	N. Hollywood	CA
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SPS265 (SPS107)

Electromatic	N. Hollywood	CA
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Crest Coatings	Anaheim	Ca
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SPECIAL CLEANING**SPS424 (PN14.50)**

Astro Pak	Downey	CA
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SPS432 & SPS504

Electromatic	N. Hollywood	CA
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COATING**FINISHES****MIL-F-18264**

Graphic Finishes	Sun Valley	CA
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IMPREGNATION

MIL-STD-276 ALL		
Imtech of CA	Santa Fe Springs	CA
SOLID FILM LUBRICANT		
SPS118 Procedure1		
Crest Coatings	Anaheim	Ca
THERMAL PROCESSES		
HEAT TREAT OF ALUMINUM		
AMS 6088 (MIL-H-6088) & MIL-A-21180 HT		
A L Johnson Div	Camarillo	CA
HEAT TREAT OF STEEL		
AMS 5362		
A L Johnson Div	Camarillo	CA
WELDING BRAZING JOINING		
BRAZING		
MIL-B-7883(AWS-C3.4,AWS-C3.5,AWS-C3.6		
Flyte-Weld, Inc.	N. Hollywood	CA
FUSION WELDING OF ALUMINUM		
MIL-W-8604 & SPS111 ALUMINUM		
Flyte-Weld, Inc.	N. Hollywood	CA
FUSION WELDING OF STEEL		
AMS 2694, MIL-W-8611, SPS111 STEEL & SPS508		
Flyte-Weld, Inc.	N. Hollywood	CA
MISCELLANEOUS WELDING		
SPS509 & SPS549		
A L Johnson Div	Camarillo	CA